

TATA LPO 1318 TC



TATA LPO 1318 TC BUS WITH EURO-II ENGINE

ENGINE

Model : CUMMINS B180 20

Type : Water cooled ,Turbo charged

inter-cooled Diesel Engine

No. Of Cylinders : 6 inline

Bore / Stroke : 102 mm x 120 mm

Capacity : 5883 cc

Max.Engine Output : 134 kw at 2250 rpm

(EEC-88/195)

Max.Torque : 654 Nm @ 1500 RPM

Compression Ratio : 17.6:1 Firing Order : 1-5-3-6-2-4

Air Filter : Dry type remote mounted

Oil Filter : Full flow Spin-on paper type
Fuel Filter : Two stage Pre & fine filtration with

water separator

Fuel Injection Pump : Mico "A" type distribution pump

Governor : All speed Mechanical

Turbo Charger : HOLSET

Capacity Of Cooling : 27 litres (Total) ~ 27 litres (total)

System

Coolant : Water & Ethylene glycol, ratio 1:1

premixed

Crankcase Oil Capacity : Max. 14.3 litres Min. 12.3 litres Weight Of Engine : 413 kg (Dry):With flywheel and

: 413 kg (Dry):With flywheel and alternator without starter & air

compressor

Radiator Frontal Area : 4454 sq.cm

CLUTCH

Type : Single plate dry friction type
Outside diameter of : 352 mm Spicer pull type

clutch lining

CEAD DOV

GEAR BOX

Model : G-600 with O.D No. of gears : 5 Forward 1 Reverse

Gear Ratios : 1st- 6.58 2nd- 3.79 3rd- 2.29 4th- 1.49

5th- 1.00 6th- 0.77 Rev- 5.66

REAR AXLE

Model : TATA RA - 109 RR

Single reduction hypoid gears, fully

floating axle shafts

Ratio : 5.857:1

FRONT AXLE

Heavy duty Forged I beam, Reverse

Elliot type

STEERING

Integral hydraulic power assisted

steering

BRAKES

Service Brake : Fully duplicated, full air S-CAM brake

system

Brake Drum Diameter : 410 mm

Lining Area : Front - 2180 sq.cm Rear - 2470 sq cm

Total - 4650 sq cm

Parking Brake Type : Hand operated

Type : Spring actuated parking brake acting

on rear wheels

Engine Exhaust Brake : Pneumatically operated with foot

control valve

FRAME

Ladder type heavy duty frame with rivetted/bolted cross members Side members are of channel section

Depth -223 mm (max) Width - 60mm

SUSPENSION

Spring Span

Type : Semi elliptical leaf spring at front and rear Antiroll bar at front axle only

Front - 1450 mm Rear - 1600 mm

Leaf Width : Front - 70 mm Rear - 80 mm

Shock Absorber : Hydraulic double acting telescopic

type at front and rear

WHEELS AND TYRES

Tyres : 11R22.5 - 16 PR Wheel Rims : 8.25x22.5

No. Of Wheels : Front - 2 Rear - 4 Spare - 1

FUEL TANK

Capacity : 250 litres

COWL

All steel full forward control cowl,

without wind screen

ELECTRICAL SYSTEMS

System Voltage : 24 Volts Alternator Capacity : 45 Amps

Battery,as per DIN:72311 : 2x12 Volts, 180 Ah

& BS:3911

PERFORMANCE

Max. Geared Speed in Top: 96 kmph

Gear (With Std. Rear Axle)

Max. climbing ability in : 30 %

1st Gear with standard gear

box & rear axle

Wheel Base (mm) : 5545 Minimum Turning Circle : 20400

Dia. in mm as per IS: 9435

Minimum Turning : 22530

Clearance Circle Dia. in mm

as per IS:9435

MAIN CHASSIS DIMENSIONS AS PER IS 9435 IN mm

 Wheel Base
 : 5545

 Track front
 : 1964

 Track rear
 : 1817

 Overall Length
 : 10645

 Max. Width
 : 2434

 Front Overhang
 : 1775

WEIGHTS (kg)

Bare chassis kerb weight : 4550 with Cowl (With spare wheel

and tools) as per IS 9211

Max. Permissible FAW : 5000 Max. Permissible RAW : 10200 Max. Permissible GVW : 13000

Accessories shown in the picture or elsewhere do not constitute standard fitment.

CAUTUON: Do not weld or drill on chassis frame.

Indicative Specifications for Reference only. Contents are subject to change without notice.

For further details please contact: TATA Motors or your nearest Tata Motors Dealers.



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